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**INTERCHANGEABLE  
WALL END**



# 4180 VERSATILE CHANGE WALL END

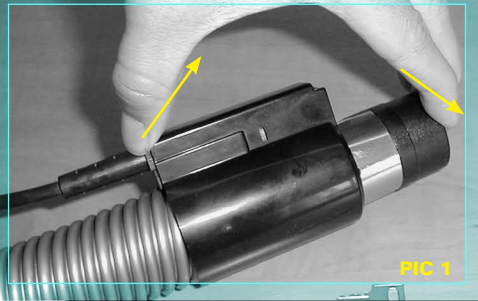
FOR IMPORTANT SAFETY: DO NOT USE KNIVES, PENS, PENCILS OR OTHER SHARP OBJECTS TO OPEN PART, YOU COULD BE SERIOUSLY INJURED.

## STEP 1

### Remove The Cover

Insert blunt object into the upper snap lock while pushing forward. This is best accomplished by placing the pipe on the table and placing a bending force on the wall end, see arrows. Do not use a sharp object, as it will not depress the tab such that the part is released from capture.

\* opposite to put back on, wait to hear "click"



PIC 1

Depress the lower snap lock while applying force as depicted in the picture 2. The cover will release and can be removed via the direction of the arrow.

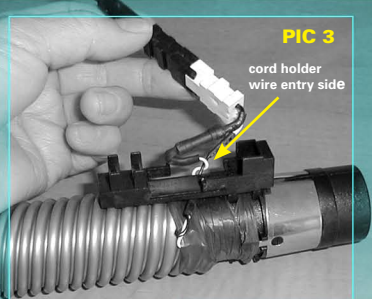
## STEP 2

### Changing Connection Method

Raise the electrical connectors above the cord holder. Note which side of the cord holder the wires are on, wires are always to enter this side of cord holder.

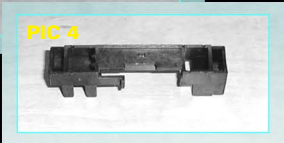


PIC 2



PIC 3

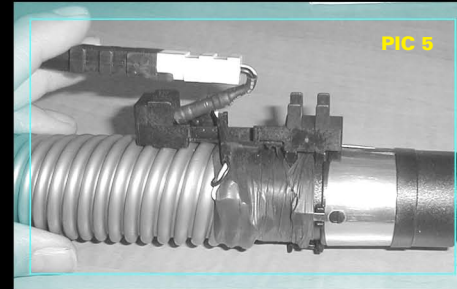
cord holder wire entry side



PIC 4

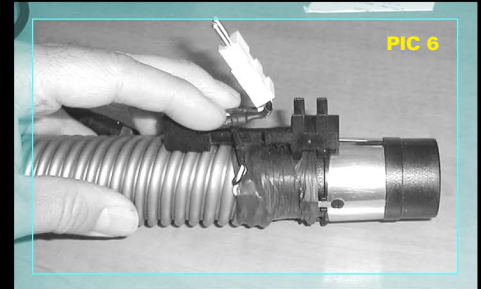
Raise the cord holder above the pipe, the same direction as removing the electrical connectors. Turn the cord holder 180 degrees and install in the opposite position, place wires so that the wires enter the correct side of cord holder.

\* Wires may need to travel under the cord holder to reach the proper entry position.

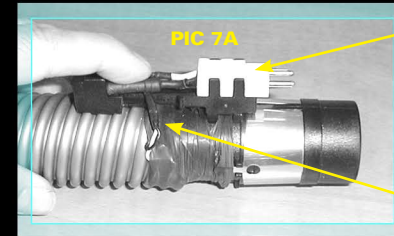


PIC 5

Place fuse in proper position, unfold wires such that the flat side of the white male pin is up.

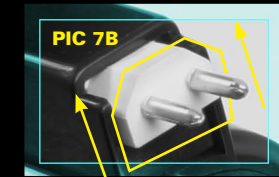


PIC 6



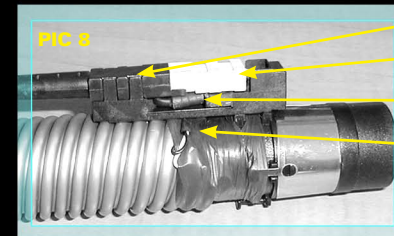
PIC 7A

Chamfered flat side up in locking area (see photo 7b)



PIC 7B

Wire entering on cord holder entry side



PIC 8

Flat side up in trap region

Level with plastic edge, fuse in correct position

Fuse in proper position

Wires travel underneath to entry side

\* When changing from direct to the cord version, view pictures 5, 6 and 7 in reverse order. Note that you need to bend the plug over the fuse so that the fuse can be trapped underneath the plug.

## STEP 3

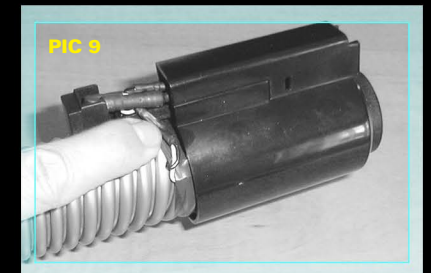
### Return Cover To Wall End

Only attempt to place cover on if:

- \* Wires are on the cord entry side of the cord holder
- \* The flat side is up over the locking region of the cord holder
- \* The plugs are flush with the top of the cord holder

Move cover into position, slowly move cover edge over wires, you may need to push wires down so the cover edge does not pull wires. See picture 9.

Push cover into place, the lower snap lock should snap into place. The top snap lock is locked by using forces in the opposite direction of picture 1. Use a bending motion to force this lock into place. Wait for "click" sound.



PIC 9